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41. (New) The process of claim 40, wherein forming a conductive layer having a thick region comprises forming a layer of conductive material having a thick region having a width greater than other portions of the conductive layer.

42. (New) The process of claim 40, wherein forming a conductive layer having a thick region comprises forming a layer of conductive material having a thick region having a width greater than other portions of the conductive layer and a depth extending below the other portions of the conductive layer.

43. (New) The process of claim 40, wherein forming a contact comprises etching a tolerable amount of the thick region and forming a contact physically in contact with the thick region at a depth deeper than an upper surface of the thick region.

44. (New) A process for making a semiconductor device comprising:

forming a layer of conductive material having at least one thick component;

forming at least one contact, wherein each of the at least one contact is in

contact with one of the at least one thick component.

45. (New) A process for making a semiconductor device comprising:

forming an underlayer over a substrate;

etching at least a portion of the underlayer to form an opening; and

forming a conductive layer over the underlayer and forming a thick region of the

conductive layer over the opening.

46. (New) The process of claim 45, further comprising:
forming an overlayer having a thickness over the conductive layer;